



Carbon Steel Silica Sol Investment Casting Switch Detent

Zhiye Mechanical is a professional leader China Carbon Steel Silica Sol Investment Casting Switch Detent manufacturer with high quality and reasonable price. Welcome to contact us.

Product Description

High quality Carbon Steel Silica Sol Investment Casting Switch Detent can meet many applications, if you need, please get our online timely service about Carbon Steel Silica Sol Investment Casting Switch Detent.

Material:45#

FOB Price:US\$0.5-\$9,999/piece

MOQ:200 pieces/item

Supply Capability:10,000 pieces/Month

Sea Port:Ningbo Seaport

Terms of Payment:T/T 30% in advance,balance 70% before shipment

Technique:Silica Sol Investment Casting

Gross Weight:0.171KG

Application Area:Electrical Machinery

Surface treatment:Anti-Rust water

Heat Treatment:Is Fire



Ningbo Zhiye Mechanical Components Co., Ltd.



Production Process of Silica Sol Casting



| Process | Silica sol Casting (Green Wax) |
|-------------------------------|---|
| Mold | General Aluminum Mold & Steel Mold |
| Mold Material | Middle Temperature Wax |
| Mold Shell | Silica sol, Mullite Sand, Zircon Sand |
| Technology Characteristics | Suitable for producing small parts. Better precision. Better surface roughness. Can large extent reduce machining. |
| Tolerance Range | CT5 to CT6 |
| Single Weight | 0.01kgs to 30kgs |
| Surface Roughness | RA6.3 |
| Casting Material Type | Carbon Steel, Alloy Steel, Stainless Steel, Ductile Iron. |
| Common Material Specification | GB, ASTM,SAE,AISI,DIN,BS,JIS,NF,EN,AAR,ISO |
| Product application field | Automobile, Engineering Machinery, Railway, Marine, Agricultural Machinery, Mining and other industrial fields |
| Advantages& disadvantages | Environmental protection, surface roughness is better than RA6.3, but the price is 1.0-2.0 yuan /KG higher than sodium silicate |